OTHER: RDMS#2492

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November 13, 1990

Mr. Richard Barlow, Chief Bureau of Waste Management Department of Environmental Protection 165 Capitol Avenue Hartford, Connecticut 06106

Ms. Stephanie Goodwin
U.S. EPA - Region 1
TC Permit Applications - HRR-CAN3
J. F. K. Federal Building
Boston, Massachusetts 02203-2211

Ref: RCRA Part A Application for Pratt & Whitney East Hartford CTD990672081

Dear Ms. Goodwin,

Enclosed is a revised Resource Conservation and Recovery Act (RCRA) Part A permit application for Pratt & Whitney (P&W), East Hartford, Connecticut EPA identification number CTD990672081. P&W originally submitted a RCRA Part A permit application for its East Hartford Facility on November 18, 1980. Since then three revisions have been made dated November 19, 1981, November 30, 1983, and December 4, 1985. This submittal revises the Part A application dated December 4, 1985.

Changes to Section XIV - Description of Hazardous Waste in the RCRA Part A Application include the addition of D001 and F006 wastes, U wastes listed in 40 CFR 261.33, Toxicity Characteristic D wastes and additional tank storage capacity. The D001 waste was added because it was inadvertently left out of our last Part A Revision. However, it was contained in our original Part A application. The remaining additional D wastes have been identified under the Toxicity Characteristic. F006 wastes are being added to this permit because they are being received from the P&W Rocky Hill Facility, for dewatering, and from the P&W Colt Street Facility for storage. Additional U wastes were added because they could be contained in off specification products or in spill residues. These changes are allowed under 40 CFR 270.72 (a)(1) and (b)(3).

Changes to Section XII - Process Codes and Design Capacities in the RCRA Part A Application include an additional 44,000 gallons of tank storage capacity. This is required for newly identified hazardous waste oils due to the Toxicity Characteristic. P&W has been managing waste oils in three existing underground tanks. Each tank has a capacity of 10,000 gallons. These tanks have been used for less than 90 day storage of waste oils generated on site. With

the passage of the new Toxicity Characteristic some of the waste oil that P&W receives in tankers is now a hazardous waste. Up to two 5,000 gallon waste oil tankers can be stored on receiving truck pads until the contents are transferred to treatment or storage P&W also has an above ground 4,000 gallon tank, which receives dilute oily wastewater that will exhibit the new Toxicity Characteristic for some loads. P&W also receives hazardous waste oils in barrels from off site, which we intend to manage in these This revision will provide interim status for the three tanks. existing, less than 90 day underground storage tanks, one above ground tank, and the truck pad. P&W will then be able to manage both on site and off site Toxicity Characteristic wastes in these tanks, as well as other hazardous waste oil. These changes are allowed under 40 CFR 270.72 (a) (1) and (b) (3).

If you have any questions or comments during your review please call Joseph Parrette at (203) 565-0972.

Very truly yours,

R. D. Rosenberg, Manager

Environmental Protection & Facilities Construction

ehparta

John Podgurski, USEPA

George Dews - CTDEP

RCRA Part B Permit Application United Technologies Pratt & Whitney CTD 990672081 Page 125 of 125 November 12, 1990

SECTION J - CERTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

SIGNATURE: Ronald H. Henson	DATE: 1/13/90
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TTTTE: Vice President, Environment,
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- 3. Repeat step 2 for each EPA Mazardone Waste Mariber that can be used to electibe the hazardone waste.

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EPA Form 8700-23 (01-90)

PERMIT TO OPERATE EP-12 NEW 4-72



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



file for renewel 120	053-0017				
EQUIPMENT CLASSI	FICATION			DATE ISSUED	EXPIRATION DATE
BURNING	INCINERATOR	X PROCESS	CONTROL	10/8/77	10/1/80
ith the inf the conditio	ormation and sp ons of the permi	ecifications it letter, and	hall be operate of the permit a with all appli tions for the A	pplication, cable secti	with ons
One 143 One 146	5 gallon tank, 5 gallon tank,	9% sulfuric a 8 oz./gal. so	cid by volume dium dichromate		
			tney Aircraft G	roup	
	JIPMENT (No. & Street, Tow t., East Hartfo				
ATT TON		E. Wegner	COMMISSIONER PRHIS R	PRESENTATIVE	,

APPLICANT

PERMIT TO OPERATE EP-12 NEW 6-72



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



	PREMISE NO.: C	PERMIT NO.	
File for renewal 120 days before expiration date.	STACK NO.: 01		053-0018
EQUIPMENT CLASSIFICATION	tar un berenta erra erra nda tara derena erra erra erra erra erra erra erra	DATE ISSUED	EXPIRATION DATE
FUEL PROCESS BURNING INCINERATOR MFG. CONDITIONS	CONTROL	3/19/79	2/15/84
This natural gas-fired inlet air he			
shall be operated in accordance with			
application, with the terms of the persections of the Connecticut Administr			
Air Pollution.	acive Regulations	TOT LIE MAL	ellerit of
FUEL: Natural Gas MAXIMUM FIRING RATE: 60,000 cubic fe	eet per hour		
FIRM NAME			··· · · · ·
United Technologies Corporation/Pratt	t & Whitney Aircraf	t	
Pent Road, East Hartford 06108	,		
APPLICANT'S SIGNATURE	COMMISSIONER OR HIS RE	PRESENTATIVE	
Gordon A. Titcon	mb /		
Permit is involid unless signed by Applican), such signature constitu Executive Vice President Commercial Products Division	iting agreement to the conditions li	sted above.	

PERMIT TO OPERATE



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



File for renewal 120	days before expiration	dote. STACI	K NO.: 53-009	-94	53-019
EQUIPMENT CLASSIF	ICATION			DATE ISSUED	EXPIRATION DATE
BURNING	INCINERATOR	PROCESS MFG.	CONTROL	12/21/80	2/15/84
accordance w	with the spec	rig (Test Stand ifications lister rmit letter, and	ed in the perm	it application	on,
the Connecti Pollution."	icut "Adminis	trative Regulat	ions for the Al	patement of A	Air
	4 FUEL RATE:	JE J =	el		
OPE	RATING TIME:	No more than 8	hours/day and	200 hrs/year	r
FIRM NAME Pratt & Wh	nitney Aircra	ft Group - Unite	ad Tachnalagia		
	IPMENT (No. & Street,		ed Technologie	corp.	
_	East Hartfor	• • •			
FOR ANYS SILAND	Juer	_G. A. Titcomb	COMMISSIONER OR HIS	Par	
Executive V	est signed by Applicant Vice Presider	such signature constituting and the Commercial P	roducts Divisi	listed above. On	
	DE	FARTMENT OF ENV	TRONMENTAL PRO	TECTION	

ERMIT TO	CONSTRUCT	X OPERATE DEPARTMEN	STATE OF CONN	ECTICUT MENTAL PRO	OTECTIO				
le for renewa	il 120 days before expi	ration date.		053	PREMIS	E NO 1 09	9020]	STACK NO
UIPMENT CLASSIFI						DATE ISSUED		EXPIRATION	DATE
FUEL BURNING	G INCINERATOR	PROCESS ME	G			2/23/8	83	2/1	/88
ONDITIONS. KAXI I	MUM PIRING RATE:	100 cmh 7e4	. 1						
	K HEIGHT: 60 ft	:		nd 400 ho	on re/v	Par			
		:		nd 400 ho	ours/y	rear			
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Permit is invalid unless signed by Applicant, such signature constituting agreement to the conditions listed above.

x T. Stephen Melvin, President Manufacturing Division



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



file for any series 1 200	n de la Berlanda de la colonida	STACK N	(O - +	53-09-96		FERMIT NO. 53-022
	days before expiration date.	DIACK I		33-03-30		
EQUIPMENT CLASSI	FICATION	PROCESS		- AIR POLLUTION	DATE ISSUED	EXPIRATION DAT
BURNING	X INCINERATOR	MFG.		CONTROL	4/27/81	2/15/84
CONDITIONS						
This Envir	conmental Control	l Prod ucts M	iode l	2500T steam	n recovery	incinerator
shall be o	perated in accor	dance with	the	specification	ons listed	in the
	lication, with			_		
			-	-	-	
	sections of the		IC A	dministrati	ve kegulati	ons for
the Abatem	ment of Air Pollu	ition."				
	TYPE WASTE:	0,1 (\leq 2%	pla	astics)		
MAXIMUM	CHARGING RATE:	2,300 lb/h	ır @	6,500 BTU/11	b	
MAXIM	MUM FIRING RATE:	•		rner @ 20 g		
		_	_			#2 -:1
		TWO SECONO	.ary	burners @ 20	gpn each	#2 011
_						
FIRM NAME				. m114		
Pratt &	Whitney Aircraft	t Group - Un	ited	1 Technologic	es Corp.	
LOCATION OF EQU	JIPMENT (Na. & Street, Town,	Zip)				
400 Ea	Main St., East	Hartford 06	108			
APPLICANT'S SIEN				MMISSIONER OR HIS R	EPRESENTATIVE	
	1000	- -	l	11-11		
	MUND!	C. E. Wegner		scanley !	1/4c	
Fermit is invalid un	less signed by Applicant, such	signature constituting	agreer	ment to the conditions	listed above.	
Executi	ve Vice Presider	it - Manufac	turi	ng Division		





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PERMIT TO CONSTRUCT OPERATE REN	IEWAL	OTHE	R	;
STATE OF CON	NECTICUT		·	
DEPARTMENT OF ENVIRON	TOWN NO	PREMISE NO	PERMIT NO	STACK NO
file for renewal 120 days before expiration date.	53	09	002	4 97
FUEL BURNING INCINERATOR PROCESS MFG		l	E ISSUED 2/23/83	2/15/84
The following shall be constructed/operated in accordance with the speci- letter, and with all applicable sections of the Connecticut "Administrative EQUIPMENT DESCRIPTION (LD.): ENVIRONMENTAL CONTROL PRO	Regulations f	or the Abat	tement of Air Po	llution."
EGGIFMENT DESCRIPTION (I.D.).				
CONDITIONS: MAXIMUM CHARGING RATE: 2,300 lb/hr Type 0,1	Waste			
MAXIMUM FIRING RATE: One primary @ 20 gph #2		second	ary 6 20 gp	h #2 oil
	, ,		,	
	umtil ete	rt-m D	hage is com	olete (dumo stack
OPERATING CONDITION: No waste to be charged gases > 600° F.				•
				_
PRATI & WHITNEY AIRCRAFT GROUP OF UNITED TRO	HNOLOGIES	CORP.		
TION OF EQUIPMENT NE & SHEET TOWN THE 400 HAIN STREET, EAST HARTFORD				
	MISSIONER OR HIS	1	VF	•
Manufacturing Division	10 /4 1	(32	licted above	

PERMIT TO OPERATE



STATE OF CONNECTICUT (DEPARTMENT OF ENVIRONMENTAL PROTECTION



PERMIT NO.

File for renewal 120 days before expiration date. STACK NO.: 53-0010-01					
EQUIPMENT CLASSIFICATION FUEL BURNING INCINERATOR	PROCESS MFG.	Air POLLUTION	2/23/83	EXPERTION DATE 2/15/84	
Test Stand X-209 Development the specifications listed in the permit letter, and with "Administrative Regulations MAXIMUM FIRING RATE MAX. OPERATING HOURS/YEAR	n the permit all applical for the Aba : 9,600 #/h	application, wi ble sections of	th the terms the Connecti	of	
Firm Name Pratt & Whitney Aircraft G	roup		· · · · · · · · · · · · · · · · · · ·		
LOCATION OF EQUIPMENT (No. & Street, Town,			······································		
Pent Road, East Hartford		/			
T.Stephen Melvin, Preside Manufacturing Division	ent Mill	COMMISSIONER OR HIS R	Ender	200	
Permit is invelid unless signed by Applicant, such s	ignature constituting e	greement to the conditions	listed above.		

STATE OF CONNECTICUT

DEPARTMENT OF ENVIRONMENTAL PROTECTION

		томи но. 053	PREMISE HO.	PERMIT NO. 0047	STACK NO.		
EQUIPMENT CLASSIFICATION FUEL BURNING MICHERATOR	PROCESS MFG. OTHER		DAF	6/22/89	EXPIRATION DATE (NONE UNLESS NOTED)		
PERMIT TO: CONSTRUCT	X OPERATE	OTHER					
PREMISE TYPE:	PREMISE W/ POTENTIAL EMISSIONS > 100 TPY WITHOUT PERMIT (i.o., EPA-"MAJOR SOL	EMI LI	EMISE W/ POTENTIAL SSIONS <u>></u> 100 TPY H PERMIT EPA-"MAJOR SOUR	EMISSION (I.e., EPA	W/ POTENTIAL S < 100 TPY "HINOR SOURCE")		
TYPE OF POLLUTANT FOR WHICH A PREMISE IS A "MAJOR SOURCE" :	X so,						
	X _∞	<u></u> ∞	•				
·	X voc	TSP	:				
	OTHER	OTHER _		-			
TYPE OF MODIFICATION:	MAJOR MODIFICATION	X MIN	OR MODIFICATION	MEM.	SITING		
TYPE OF SOURCE:	X A1 SOURCE	ACTUAL EMISSIONS. PREMISE WITH CONTI	≥ 100 TPY OR FOR . ROLS, POTENTIAL EMI	A SSIONS <u>></u> 100 TP1	n		
A2 SOURCE (ACTUAL EMISSIONS < 100 TPY, AND; 1) FOR A PREMISE WITHOUT CONTROLS, POTENTIAL EMISSIONS > 100 TPY, OR 2) FOR A PREMISE WITH CONTROLS, MAXIMUM UNCONTROLLED EMISSIONS > 100 TPY)							
	B SOURCE	☐ NSPS S	OURCE] NESHAPS	SOURCE		
OCTION OF EQUIPMENT (NO. 4. Sures) TOWN (TO)	HARTFORD, CONN	ECTICUT	06108				
PRATT & WHITNEY, UTC							



DEPARTMENT OF ENVIRONMENTAL PROTECTION

PAGE ____ 3

		TOWN NO. PREMISE NO.		PERMIT NO.	STACK NO.		
		033 07					
EQUIPMENT CLASSIFICATION				DATE ISSUED	EXPIRATION DATE (NONE UNLESS NOTED)		
FUEL BURHING BHCINERATOR	PROCESS MFG. OTHER			6/22/89			
THE FOLLOWING SHALL BE CONSTRUCTED/OPERATED IN ACCORDANCE WITH THE SPECIFICATIONS LISTED IN THE PERMIT APPLICATION, WITH THE TERMS OF THE PERMIT LETTER, AND WITH ALL APPLICABLE SECTIONS OF THE CONNECTICUT "ADMINISTRATIVE REGULATIONS" FOR THE ABATEMENT OF AIR POLLUTION." EQUIPMENT DESCRIPTION (I.D.): ELECTRIC WALK-IN OVEN							
CONDITIONS: PROCESS MATERIAL: L	.ucite						
PROCESS RATE: 2.31	lb/hr						
MAXIMUM OPERATING HO	OURS: 534 hrs/y	ear					
CONTROL EQUIPMENT:	Incinerator						
MINIMUM INCINERATOR	TEMPERATURE: 1	200° F					
MINIMUM CONTROL EFFI	CIENCY: 99.9%						
RECORDKEEPING REQUIR	REMENTS:						
A daily log of operator inspection by the				and made a	vailable		
NOTE:							
The incinerator must is operating.	t be in operatio	n whenev	er the	electric w	alk-in oven		
RECORDS INDICATING CONTINUAL COMPLIANCE WITH ALL ABOVE CONDITIONS MUST BE KEPT ON SITE AT ALL TIMES AND MADE AVAILABLE UPON DEPARTMENTAL REQUEST FOR THE DURATION OF THIS PERMIT.							
PRATT & WHITNEY, U	UTC						
400 MAIN STREET,	EAST HARTFORD, C	ONNECTIO	70 06 JO	8			
APPLICANT'S SIGNATURE JOHN MILLED	kenal	COMMS	ONER HIS R	EMERITATIVE	~		



OPERATING MODE ID:	Electric Walk-i Oven	<u>n</u>	TOWN NO.	PREMISE NO.	PERMIT NO.	STACK NO.
		<u></u>	1 053	1 03	0047	106
CRITERIA POLLUTANTS	LB/HOUR	ASC*				TPY
		(ug/m ³)				
TSP						
SO _X , expressed as SO ₂						
NO _X , expressed as NO ₂						
HC	0.0043					0.0011
œ						-
Pb						
NON-CRITERIA POLLUTANTS						
H ₂ SO ₄						
Methyl methacrylate	0.0043	574.5				0.001
						
						
COAMITATES .						
COMMENTS: *Allowable Stack Conce	entration					
PRATT & WHITNEY, UTC				<u> </u>		
LOCATION OF EQUIPMENT (No. & Street, Town, ZIP) 400 MAIN STREET, EAST HARTFORD, CO	NINECTICUT DE 109		1 -			
APPLICANT'S SIGNATURE	JANE CT 1001 00108	COMMISSIONE	R HIS PEPRES	ENTIVE		
John J Mulellan	<u></u>	سام	un	Renorman		

PERMIT IS INVALID UNLESS SIGNED BY APPLICANT, SUCH SIGNATURE CONSTITUTING AGREEMENT TO THE CONDITIONS LISTED ABOVE.

AIR COMPLIANOR - PERMITS





